STATE	PROJECT	SHEET NUMBER

METAL ROUND PIPE CULVERT

FILL HEIGHT AND METAL THICKNESS TABLE FOR HELICAL LOCKSEAM AND WELDED SEAM PIPE CULVERT

STEEL

PIPE SIZE DIAMETER INCHES	MINIMUM COVER INCHES	2⅔" x ½" CORRUGATIONS					3" x 1" CORRUGATIONS					5" x 1" CORRUGATIONS				
		METAL THICKNESS (INCH/GAGE)														
		0.064/16	0.079/14	0.109/12	0.138/10	0.168/8	0.064/16	0.079/14	0.109/12	0.138/10	0.168/8	0.064/16	0.079/14	0.109/12	0.138/10	0.168/8
		MAXIMUM FILL HEIGHT ABOVE TOP OF PIPE (FEET)														
12	12	100	100	100	100	100										
15	12	100	100	100	100	100										
18	12	100	100	100	100	100										
21	12	100	100	100	100	100										
24	12	100	100	100	100	100										
30	12	85	100	100	100	100										
36	12	71	89	100	100	100	81	100	100	100	100					
42	12	61	76	100	100	100	70	87	100	100	100					
48	12	53	66	93	100	100	61	76	100	100	100	54	68	95	100	100
54	12		59	83	100	100	54	68	95	100	100	48	60	85	100	100
60	12			74	97	100	49	61	86	100	100	43	54	76	98	100
66	12				87	100	44	55	78	100	100	39	49	69	89	100
72	12				80	97	40	51	71	92	100	36	45	63	82	100
78	12					87	37	47	66	85	100	33	42	58	75	92
84	12					75	35	43	61	78	96	31	39	54	70	86
90	12						32	40	57	73	90	29	36	51	65	80
96	12							38	53	69	84		34	48	61	75
102	18							36	50	65	79		32	45	57	71
108	18								47	61	75			42	54	67
114	18								45	58	71			40	52	63
120	18								43	55	67			38	49	60
126	18									52	64				47	57
132	18									50	61				44	54
138	18									48	58				42	52
144	18										56					50

ALUMINUM

PIPE SIZE DIAMETER INCHES	MINIMUM COVER INCHES	2⅔" x ½" CORRUGATIONS					3" x 1" CORRUGATIONS				
		METAL THICKNESS (INCH/GAGE)									
		0.060/16	0.075/14	0.105/12	0.135/10	0.164/8	0.060/16	0.075/14	0.105/12	0.135/10	0.164/8
		MAXIMUM FILL HEIGHT ABOVE TOP OF PIPE (FEET)									
12	12	100	100	100	100	100					
15	12	100	100	100	100	100					
18	12	100	100	100	100	100					
21	12	88	100	100	100	100					
24	12	77	97	100	100	100					
30	12	62	77	100	100	100	71	89	100	100	100
36	12	52	64	90	100	100	59	74	100	100	100
42	12	44	55	77	99	100	51	64	89	100	100
48	12			67	87	100	44	56	78	100	100
54	18			54	71	88	39	50	69	93	100
60	18				57	72	35	45	62	83	98
66	18					58	32	40	56	76	89
72	18					45	30	37	55	70	82
78	24							34	48	64	75
84	24								44	59	70
90	24								41	62	65
96	24								38	51	61
102	24									46	55
108	24									42	50
114	24										45
120	24										40

NOTE:

1. When directed, camber pipe culverts upward from a chord through the inlet and outlet inverts an ordinate amount equal to 1% of the pipe length. Develop camber on a parabolic curve. If the midpoint elevation on the parabolic curve as designed exceeds the elevation of the inlet invert, reduce the amount of camber or increase the pipe culvert gradient.
2. Fill heights exceeding 100 feet require special analysis by the CO.
3. The fill heights in the table are for helical lockseam and welded seam pipe only. Fill heights for culvert pipe with annular corrugations are more restrictive than those of helical lockseam and welded seam pipe. Obtain approval before furnishing annular corrugation pipe.
4. Measure minimum cover from the top of the pipe culvert to the subgrade for flexible pavements, and to the top of the pavement for rigid pavements. Measure maximum fill height from the top of the pipe to the top of the pavement for both flexible and rigid pavement.

METAL PIPE ARCH CULVERT

FILL HEIGHT AND METAL THICKNESS TABLE FOR HELICAL LOCKSEAM AND WELDED SEAM PIPE CULVERT

STEEL

PIPE ARCH SIZE SPAN x RISE INCHES	EQUI-VALENT DIAMETER INCHES	MINIMUM CORNER RADIUS INCHES	MINIMUM COVER INCHES	2⅔" x ½" CORRUGATIONS					3" x 1" CORRUGATIONS				5" x 1" CORRUGATIONS			
				METAL THICKNESS (INCH/GAGE)												
				0.064/16	0.079/14	0.109/12	0.138/10	0.168/8	0.079/14	0.109/12	0.138/10	0.168/8	0.079/14	0.109/12	0.138/10	0.168/8
				MAXIMUM FILL HEIGHT ABOVE TOP OF PIPE (FEET)												
17 x 13	15	3	12	13												
21 x 15	18	3	12	12												
24 x 18	21	3	12	13												
28 x 20	24	3	12	13												
35 x 24	30	3	12	12												
42 x 29	36	3.5	12	12												
49 x 33	42	4	12		12											
57 x 38	48	5	12			12										
60 x 46	54	8	15							21				21		
64 x 43	54	6	12			12										
66 x 51	60	9	15							21				21		
71 x 47	60	7	12				12									
73 x 55	66	12	18							20				20		
77 x 52	66	8	12					12								
81 x 59	72	14	18						17				17			
83 x 57	72	9	12					12								
87 x 63	78	14	18						17				17			
95 x 67	84	16	18						17				17			
103 x 71	90	16	18							17			17			
112 x 75	96	18	21							16				16		
117 x 79	102	18	21							16				16		
128 x 83	108	18	24								16				16	
137 x 87	114	18	24								16				16	
142 x 91	120	18	24									16				16

ALUMINUM

PIPE ARCH SIZE SPAN x RISE INCHES	EQUI-VALENT DIAMETER INCHES	MINIMUM CORNER RADIUS INCHES	MINIMUM COVER INCHES	2⅔" x ½" CORRUGATIONS				3" x 1" CORRUGATIONS			
				METAL THICKNESS (INCH/GAGE)							
				0.060/16	0.075/14	0.105/12	0.135/10	0.060/16	0.075/14	0.105/12	0.135/10
				MAXIMUM FILL HEIGHT ABOVE TOP OF PIPE (FEET)							
17 x 13	15	3	12	13							
21 x 15	18	3	12	12							
24 x 18	21	3	12	13							
28 x 20	24	3	12		13						
35 x 24	30	3	12		12						
42 x 29	36	3.5	15			12					
49 x 33	42	4	15			12					
57 x 38	48	5	15				12				
60 x 46	54	8	15					21			
64 x 43	54	6	18				12				
66 x 51	60	9	18					21			
73 x 55	66	12	18						20		
81 x 59	72	14	21							17	
87 x 63	78	14	21							17	
95 x 67	84	16	24							17	
103 x 71	90	16	24								17

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION
FEDERAL LANDS HIGHWAY

U.S. CUSTOMARY STANDARD

METAL PIPE CULVERT

STANDARD APPROVED FOR USE 12/1993
REVISED: 4/1994 6/2005

STANDARD
602-1

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